

11.5/22

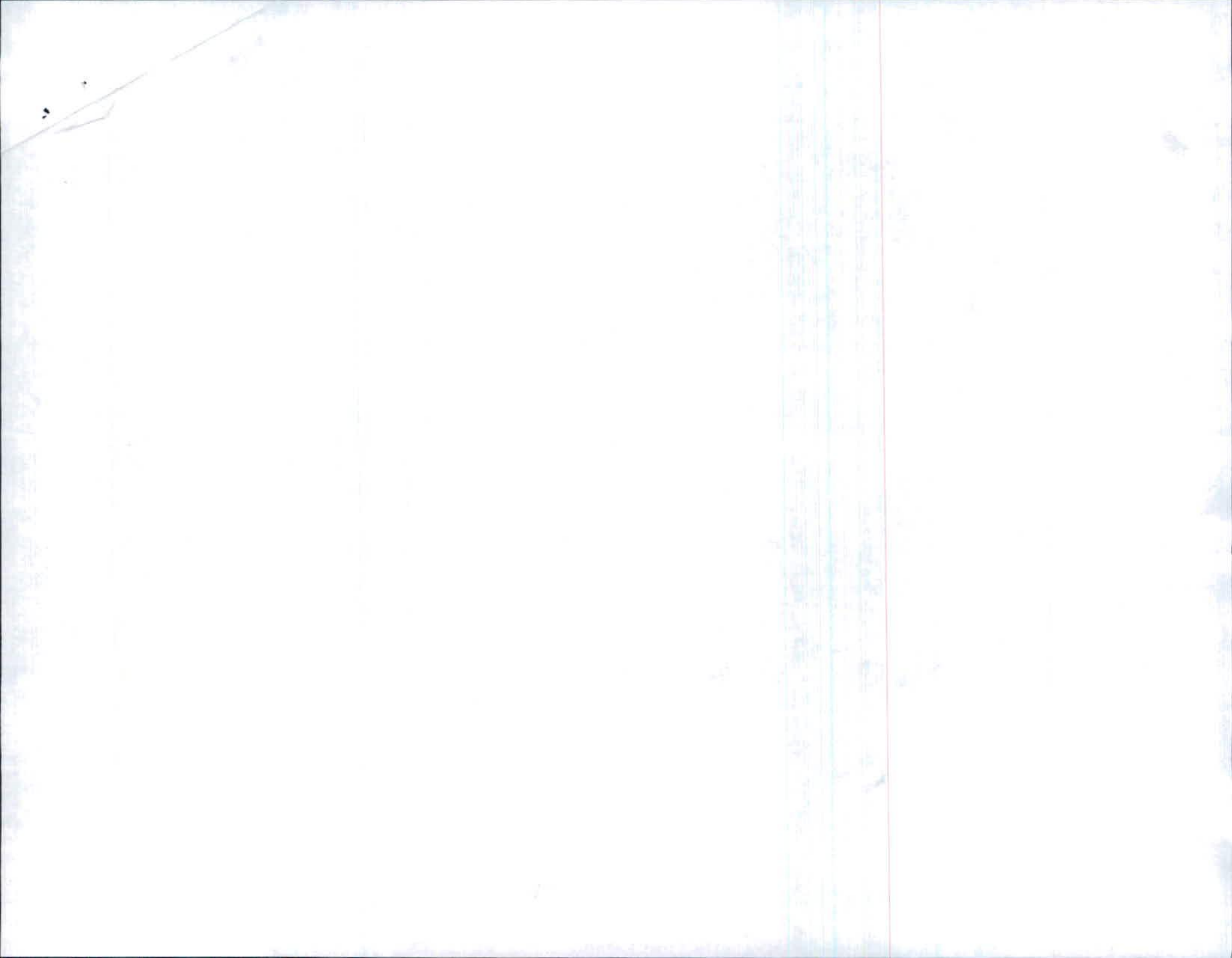
SPLIT C

DART AEROSPACE LTD	Work Order:	23408
Description: Clip	Part Number:	D3437-3
Dwg: D3437 Rev. A page 2	Qty:	50
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	PH	05.05.20	50
2	PG	Issue P/O: <u>20080781</u> Email or Ship DXF file to vendor Laser Cut flat pattern per Dwg D3437 Material release note is required	L	05.05.20	50
3	RG	Receive and inspect for transit damage Ensure material release note is attached	CZ	05.05.20	50
4	QC6	Inspect dimensions as per Dwg D3437	IB	05.05.20	50
5	GA	Deburr	FB	05.07.14	33
6	GB	Form using DT8778 Die as per Dwg D3437 Dwg Rev. <u>A</u>	SD	05.10.19	5
7	QC5	Inspect work to Step 6	SD	05.10.19	5
8	ST	Identify and Stock	SD	05.10.19	5
9	AC	Cost / part: <u>4.82</u>	SD	05.10.19	5
10	DC	Close W/O <u>17.21</u> Inspect Level 21	SD	05.10.20	5

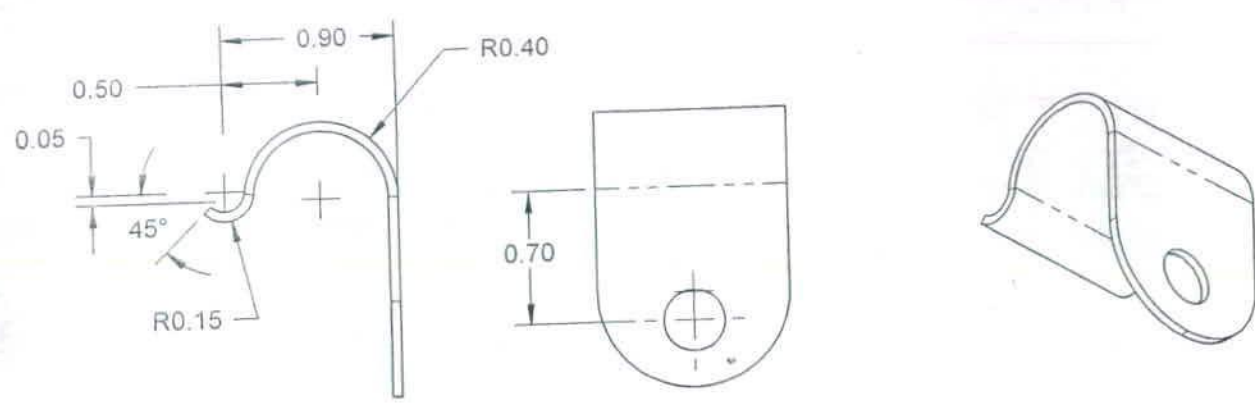
Rev	Date	Change	Revised By	Approved
A	05.05.20	New issue	KJ/JLM	

RELEASED  
05.05.20

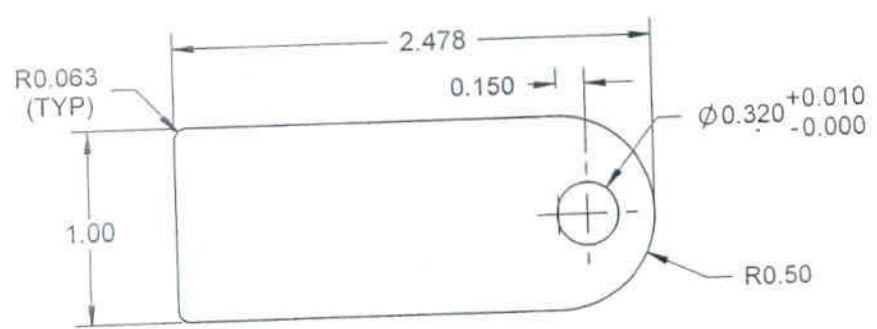


PRELIMINARY ISSUE

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3437	REV. A SHEET 2 OF 4
DATE 05.04.29	TITLE AFT STRUT ASSEMBLY		SCALE 1:2



**D3437-3 CLIP**  
SCALE 1:1



**D3437-3**  
**FLAT PATTERN**

**D3437-3 CLIP:**

- 1) MATERIAL: AISI 304/316 SS SHEET, 0.050 THICK (REF DART SPEC M304S18GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

WORK ORDER  
NO. 23408

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-05-28	6	5 scrap new part	VB 05-05-28	destroy	VB 05-05-28	VB 05-05-28	VB 05-05-28	VB 05-05-28
05/10/19	6	3 Scrap		destroy	SN 05/10/19	VB 05-10-19		VB 05-10-19

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: 19 Date: 05/10/20

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

